



Weaving sustainability.

Circular economy solutions
in the textile industry

MATERIALS FOR SUSTAINABLE DEVELOPMENT



TEXTIL
SANTANDERINA
SINCE 1923



Santanderina is a **leading** European textile industry group



GROUP



TEXTIL
SANTANDERINA
SINCE 1923



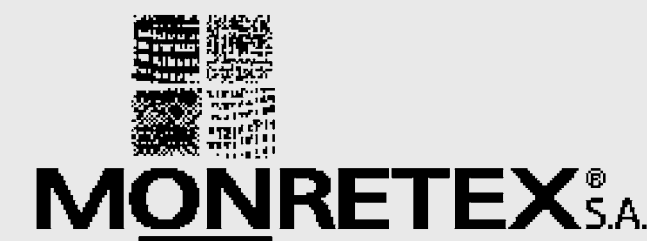
lavtec new
generation
fabrics



galicia textil, s.a.
FÁBRICA DE TEJIDOS



 **ABSA**
Acabats del Bages, S.A.

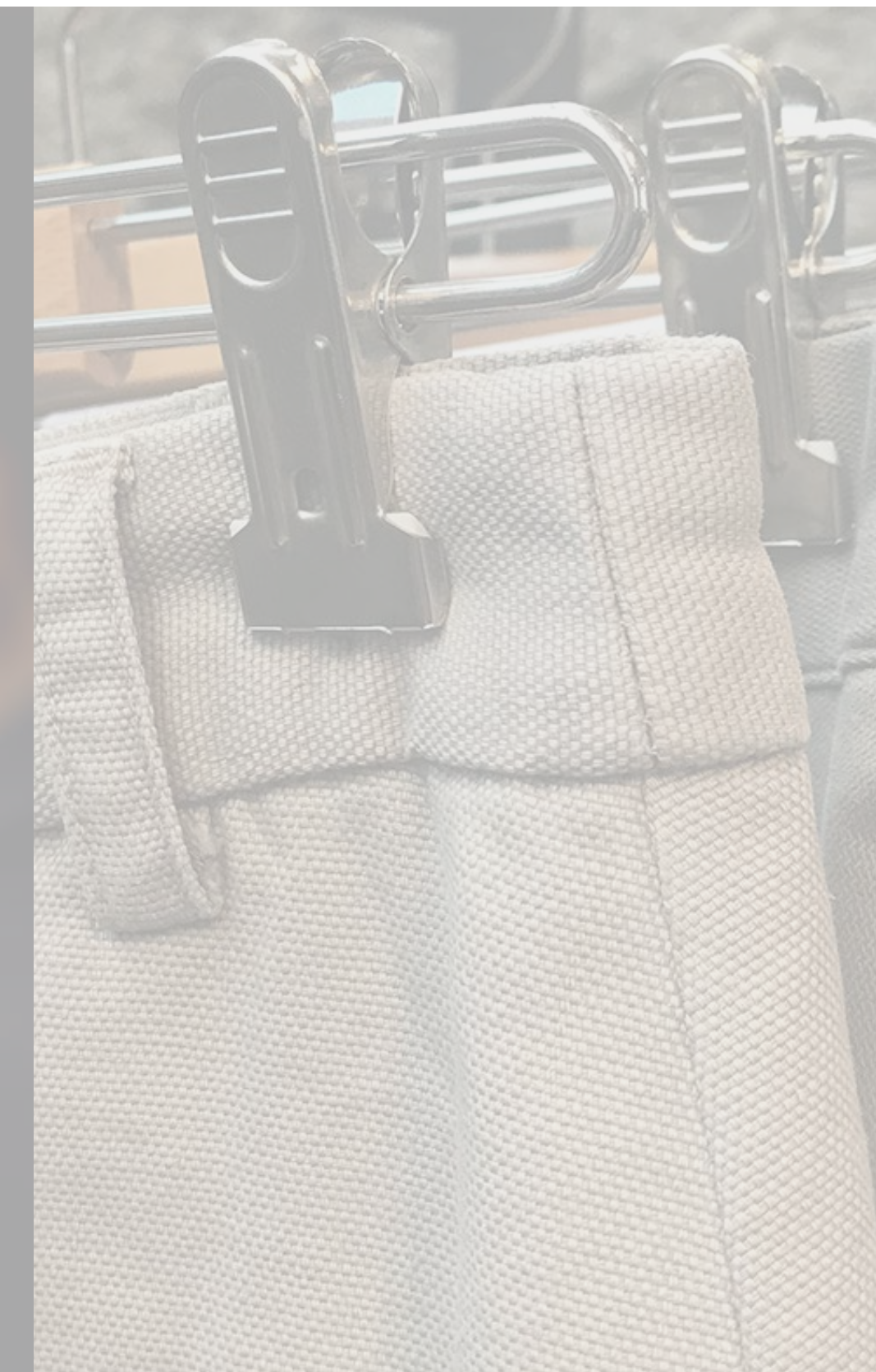
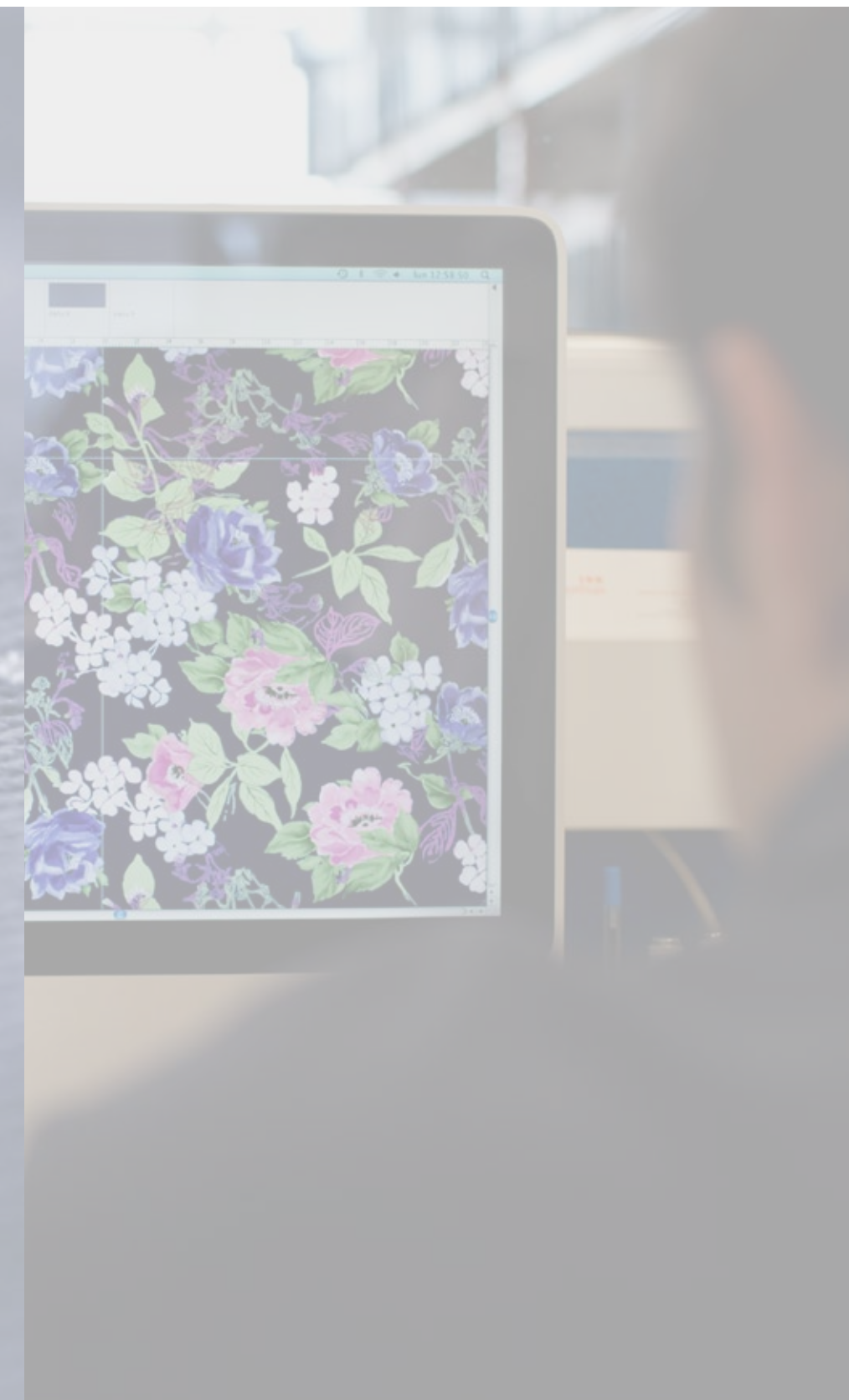


TS Digital Print



Gildelasal

We have a complete, traceable, vertical production system



**Spinning
Design
Weaving
Finishing
Coating
Printing
Making up**

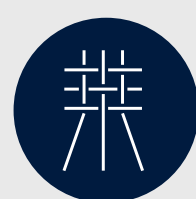
We have 10 high-capacity production plants

Annual fabric production > 40 million metres



We have 10 high-capacity production plants

Annual fabric production > 40 million metres



Textil Santanderina



Acabados del Bages



Galicia Textil



TS Digital Print



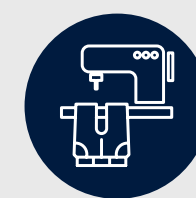
Tensión Textil



Lavtec



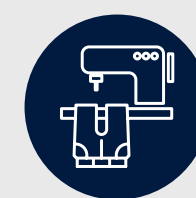
Gerona Textil



DSCO




Fibresa



Gildelasal

We distribute flexibly all over the world



7
million
garments

40
million
metres

40.000
tonnes
of yarn

(annual distribution)

**“We are what we do
and how we do it”**

Juan Parés



Integrated management system policy

Mission:

To create value sustainably,
with an efficient, cost-effective
service showing responsibility,
integrity and respect for people
and the environment.

Vision:

To be a leading company
in the textile industry
at world level.



**At Santanderina we optimise
water management with more
sustainable manufacturing processes**



**We have developed an innovative project
to **reduce the microplastics** reaching
the ocean from washing**



**Our production process uses
less chemicals and solvents
to improve air quality**



**We have committed ourselves
to alternative, natural and organic
raw materials to reduce the use
of synthetic materials**



**We develop finishes for
healthier, more ethical fabrics**



**We have signed the UN Global Compact
and are committed to its social and sustainable
development goals**





**Weaving for a
better world**



R/TURN

R/TURN by Santanderina shows our broadest understanding of the circular economy, traceability and its impact on our industry's value chain, from product design to the consumer. We are weaving fabrics for change.



We are committed to developing a new ecosystem, where we want to build a sustainable textile world that is environmentally friendly and socially egalitarian, through innovation and by establishing stable relationships, based on traceability and ethics.

Responsible



Respectful



Sustainable



Traceable



Ethical



Eco-friendly

Achieving sustainable textile solutions requires rigorously addressing the impact we generate today, reducing greenhouse gas emissions and the carbon footprint, optimizing the use of resources, and developing traceable and environmentally friendly production processes.



Highly certified for its environmental and social commitment:



Tested for harmful substances.
www.oeko-tex.com/standard100



Tested for harmful substances.
www.oeko-tex.com/standard100



Network Spain
WE SUPPORT



CU851413



CU851413GOTS-01.2017



CU851413OCS-01.2017



CU851413OCS-01.2017



CU851413



CU851413

Product certifications (sustainable fibers)

Cotton

**Organic cotton
(GOTS, OCS)**

**Recycled cotton
(GRS, RCS)**

BCI

Cellulosic

**Lenzing Lyocell
Tencel™ (PEFC)**

**Lenzing Viscosa
EcoVero™ (PEFC)**

NAIA (PEFC)

Product certifications (sustainable fibers)

Synthetics

**Recycled polyester
(GRS, RCS)**

SEAQUAL® Yarn

**Recycled polyamide
(GRS, RCS)**

Other natural fibers

Linen European Flax

Wool Mulesing Free

A stack of fabric swatches in various colors and textures, including beige, brown, and dark blue. Each swatch has a white label with the word 'RETURN' printed on it. The swatches are arranged in a fan-like pattern, overlapping each other.

Weaving solutions for change

Organic fabrics
Natural fabrics
Recycled fabrics
Eco-blends
Eco-dyeing
Eco-finishes



Cotton for change

BCI

Better
Cotton
Initiative

BCI is a voluntary, non-profit program that works with farmers worldwide to make cotton production better for people, the environmental and communities where it is grown, and ensures a responsible use of cotton. It is traceable just at the farm/field level.

It reduces the impact of used non-natural chemical products and water consumption, so it has a positive impact on human and the environment. It promotes the sustainability of local agricultural communities, improving their living conditions and favoring biodiversity.

100% plant-derived
Sustainable
Eco-friendly
Controlled traceability
Non-allergenic

R/TURN



COTTON BCI fabrics by Textil Santanderina ensures a responsible use of cotton: a production better for the people who produce it, better for the environment it grows in and better for the world.

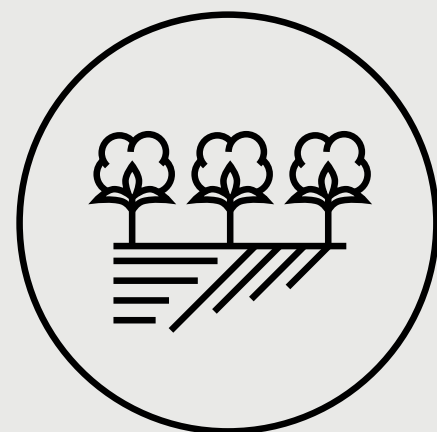
It is made in collaboration with Better Cotton Initiative (BCI), a not-for-profit organisation stewarding the global standards for Better Cotton, and bringing together cotton's complex supply chain, from the farmers to the retailers.

/BETTER SUSTAINABILITY
/BETTER ENVIRONMENTAL PRACTISES
/BETTER WORKING CONDITIONS FOR FARMERS AND FARM WORKERS

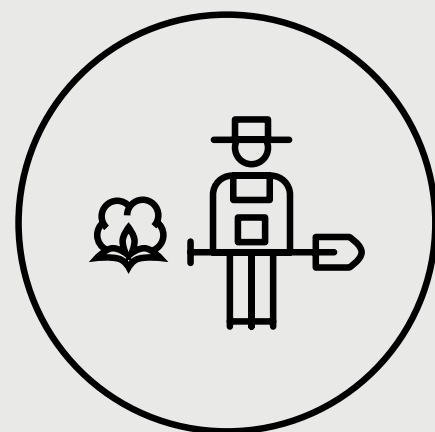
Cotton for a better world



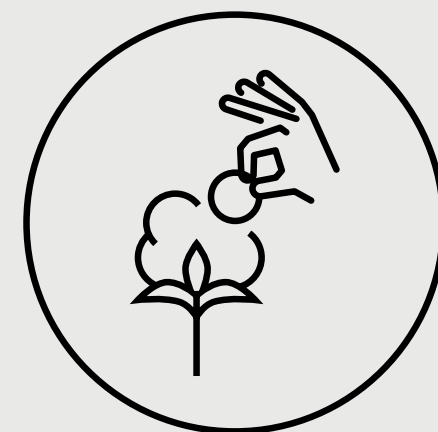
TEXTIL
SANTANDERINA
SINCE 1923



Respectful
cultivation



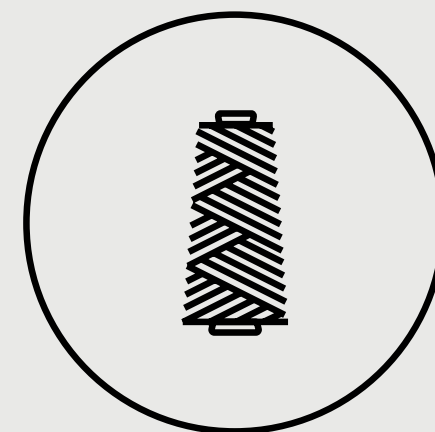
Farmer and
producer
organisation



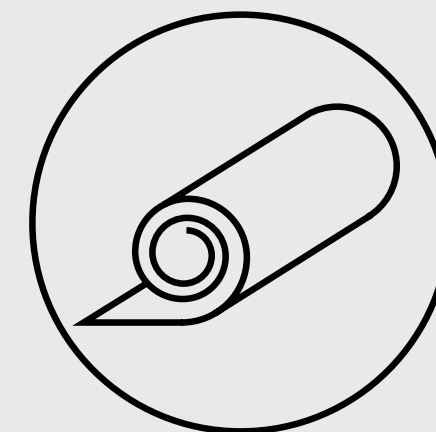
Ginner



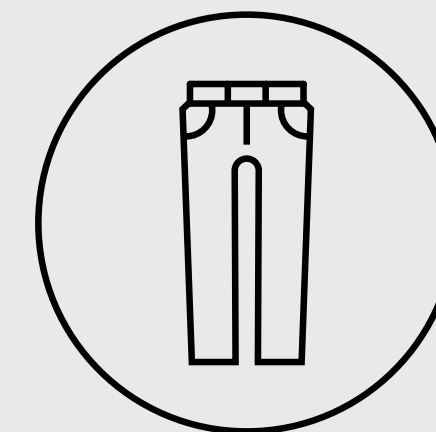
Cotton
trader



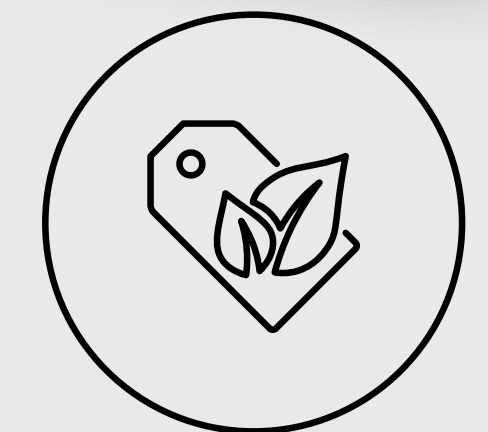
Yarn
spinner



Fabric
mill



End-product
manufacturer



Retailer
brand

ORGANIC COTTON

Non-allergenic
Comfortable
100% plant-derived
Traceable

Organic cotton is grown from non-genetically modified plants (non-GMO) and does not use non-natural synthetic agricultural chemicals such as fertilizers or pesticides or herbicides. It does not damage the soil. It uses less water than conventional cotton. It is a fully traceable process through the chain-of-custody method.

R/TURN

ORGANIC COTTON

R/TURN

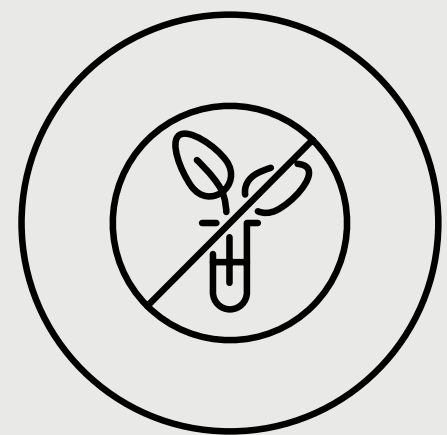
Official eco-friendly certificates



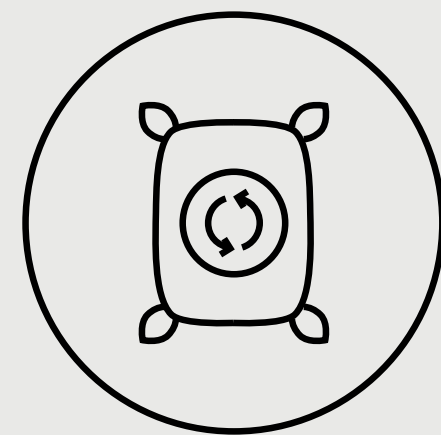
Official certification



*Certificates based on composition percentages



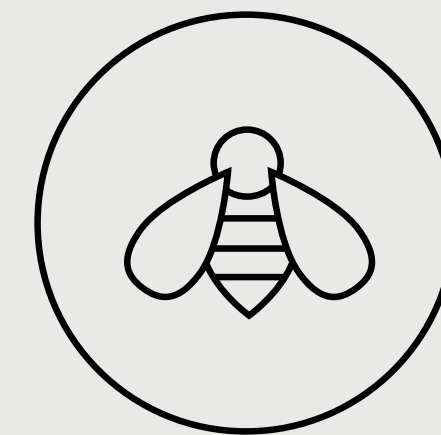
Non-GMO (genetically modified organisms) seed used



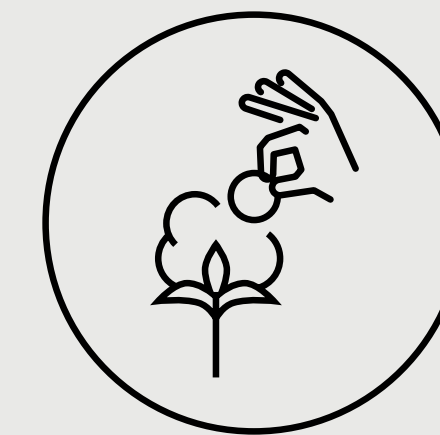
Builds soil organic matter through crop rotation, intercropping & composting



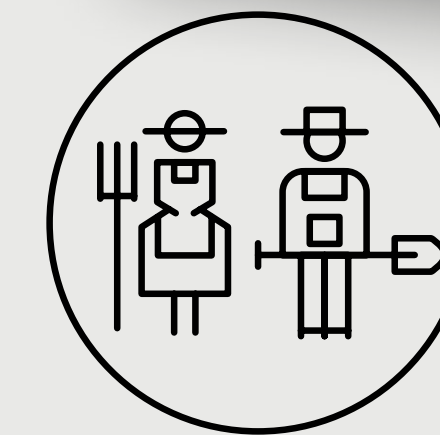
Conserves water & uses rainwater more efficiently



Uses soil balance, trap crops and beneficial insects to manage pests



Natural defoliation



Good for farmers & builds communities

RECYCLED COTTON

- High quality recycled fiber
- Maintains hand-feel
- Traceable
- Reduces waste
- Conserves resources
- More ecological production

Recycled cotton fabrics are made from waste fabrics and garments, so it reduces the use of virgin cotton crop and therefore the consumption of water, CO₂ emissions and other impacts derived from cotton farming.

The amount of energy, water and chemical products are much less than if virgin cotton had been used.

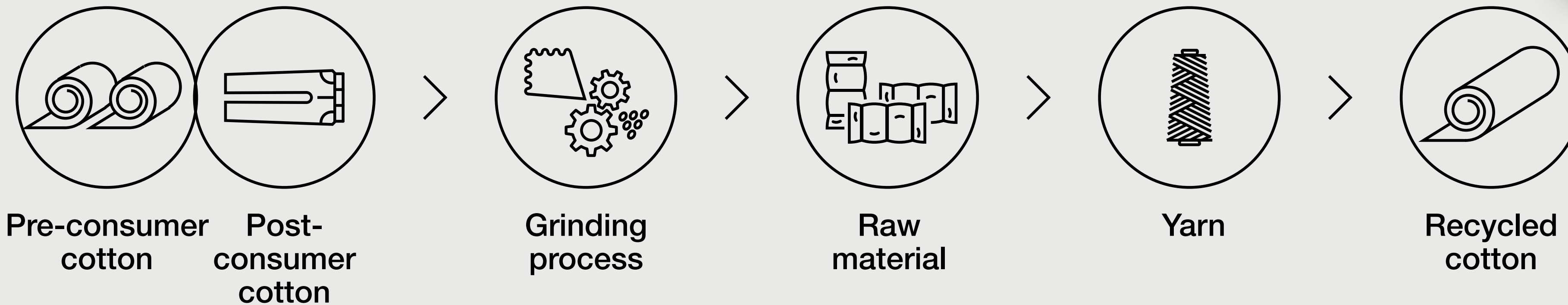
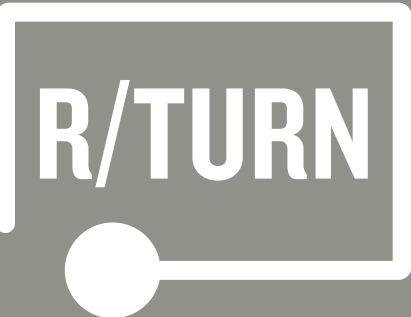
Official eco-friendly certificates



Official certification



*Certificates based on composition percentages





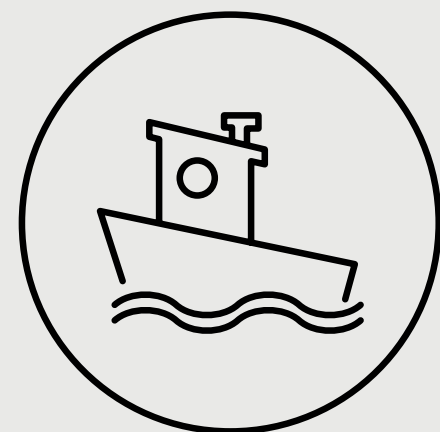
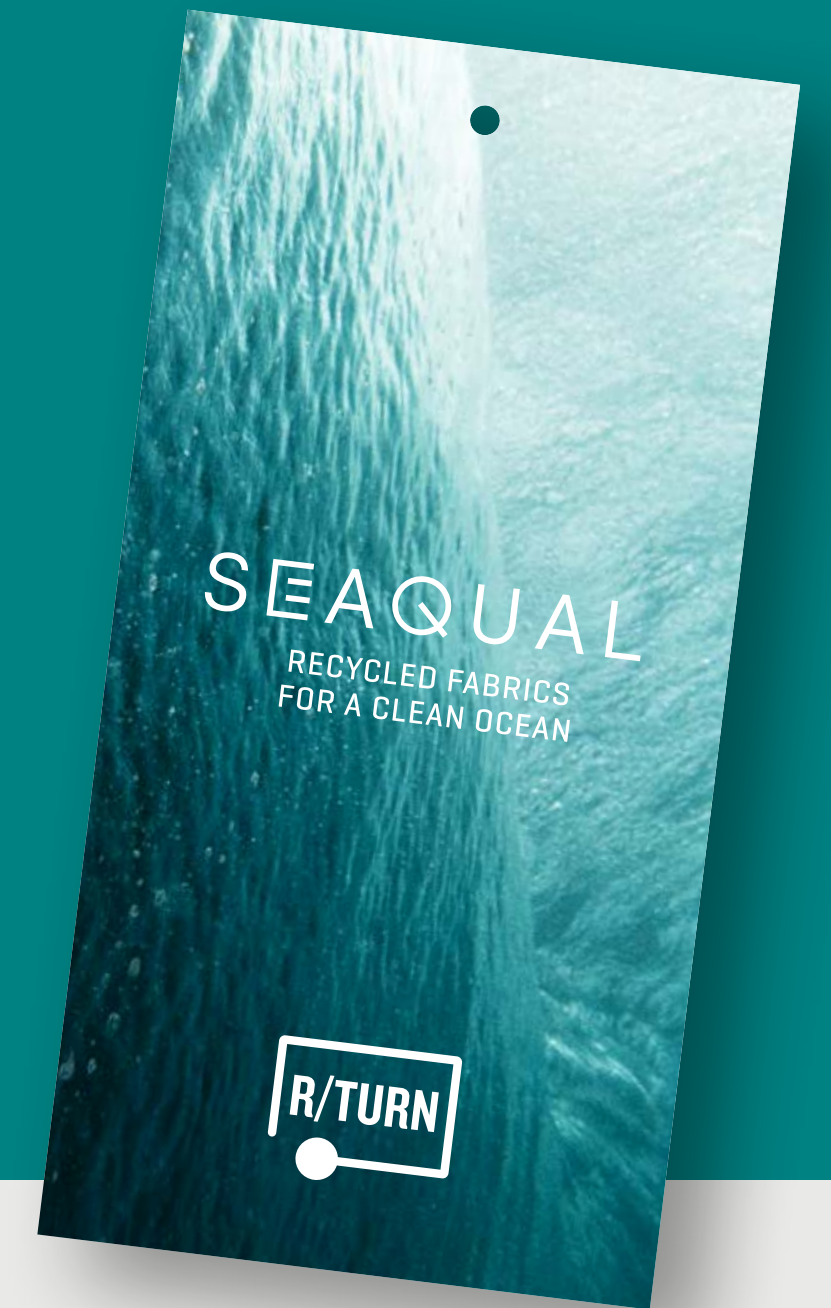
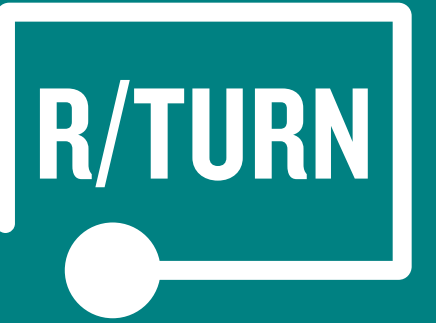
Polyester for change

SEAQUAL® YARN

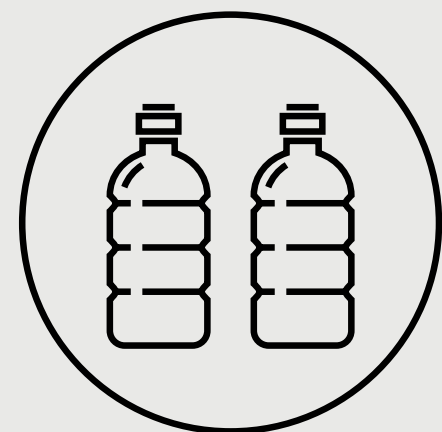
High quality polyester
Breathable
Lightweight
More ecological

SEAQUAL® YARN is quality post-consumer recycled polyester yarn made from 100% recycled materials coming from plastic waste captured from the sea and post-consumer plastic bottles.

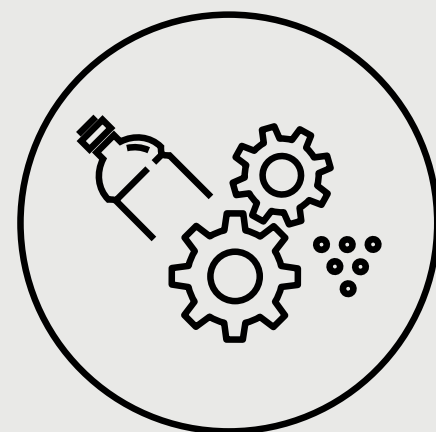
We contribute to the regeneration of the oceans, preserve natural resources and reduce the waste in the planet's water.



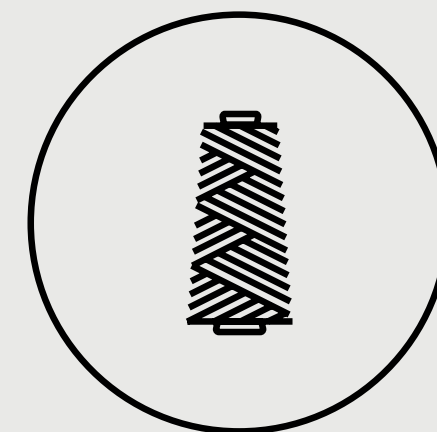
Ocean cleanups initiatives



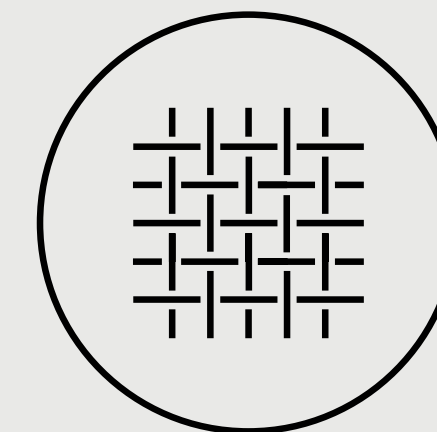
Plastic marine litter



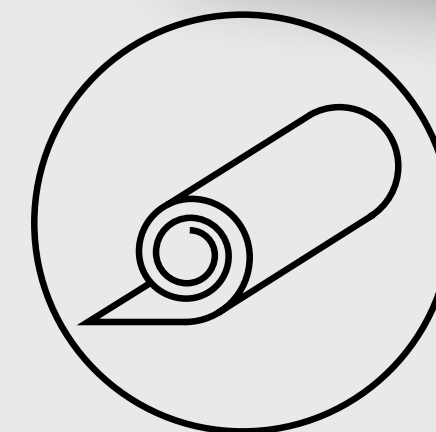
Selection and grinding



Yarn



Blends with Tencel™, organic cotton, recycled cotton, etc.



Recycled polyester fabrics



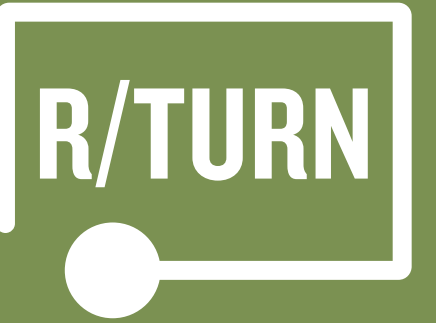
**TENCEL™
for change**



REFIBRA™ technology

- Gentle on the skin
- Silky smooth
- Natural comfort
- Breathability
- Long-lasting softness

Refibra™ is a revolutionary textile solution developed by Lenzing with pulp from waste cotton fabric combined with virgin plant material. That way, it combines the best of both worlds to create one of the greenest, most fashionable fabrics in the world.



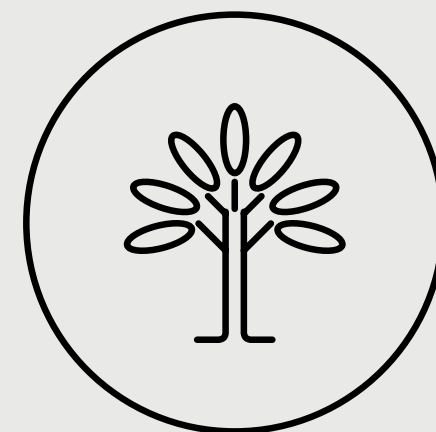
Santanderina is one of the exclusive Lenzing partners in Refibra™ distribution chain. This co-operation is a guarantee of quality, traceability and transparency.



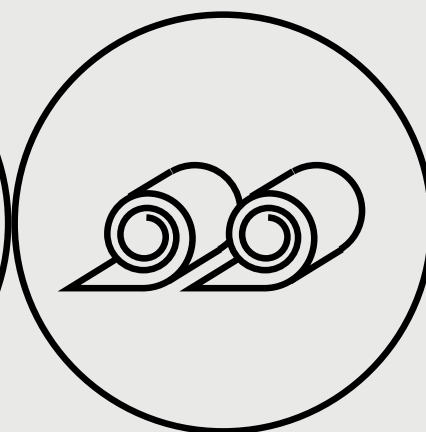
TEXTIL
SANTANDERINA
SINCE 1923



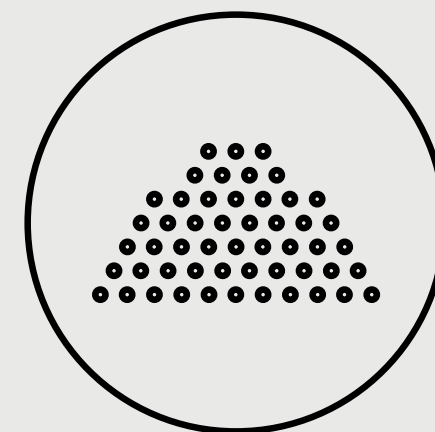
Innovative by nature



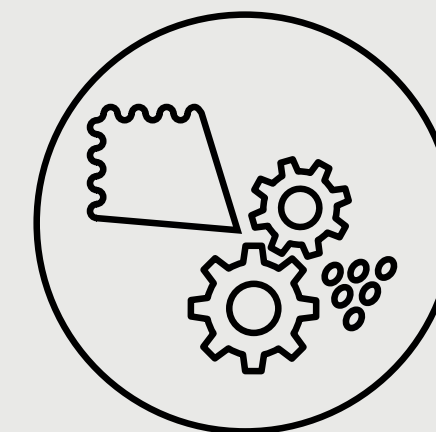
Eucalyptus
wood



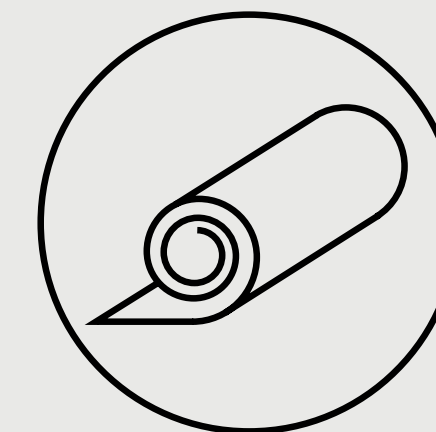
Post-
consumer
cotton



Pulp-Tencel™



Grinding -
recycled cotton



Refibra™

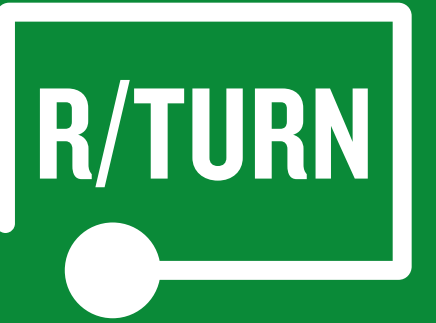


Viscose for change

LENZING™ EcoVero™

Natural and renewable
Sustainable
Biodegradable
Gentle on the skin
50% lower emissions and water
impact than generic viscose

Ecovero™ is a sustainable viscose based on three pillars: the use of certified, controlled sustainable wood sources; more ecological production processes; and supply chain transparency.



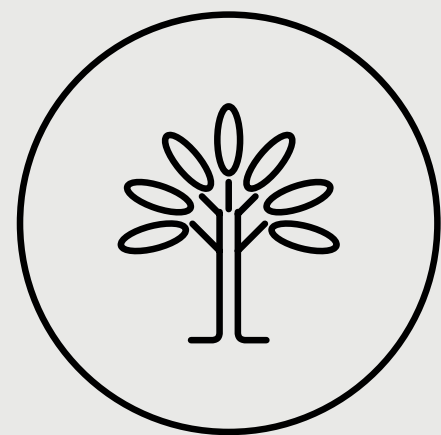
Santanderina is one of the exclusive Lenzing partners in Ecovero™ distribution chain. This co-operation is a guarantee of quality, traceability and transparency.



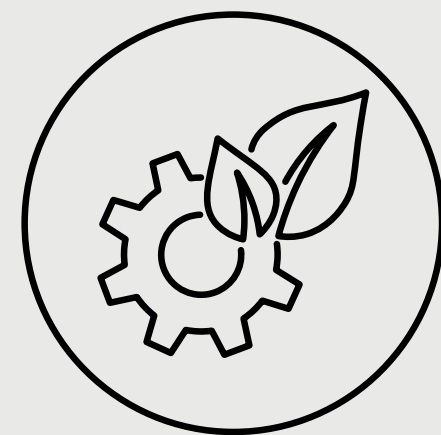
TEXTIL
SANTANDERINA
SINCE 1923



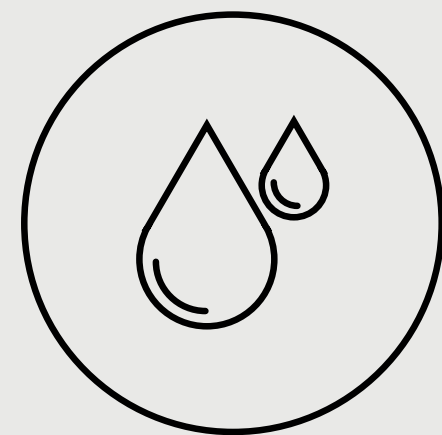
Official environmental
certificates



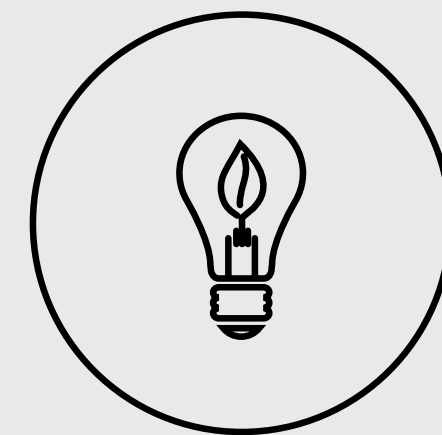
Wood from
sustainable
forestry



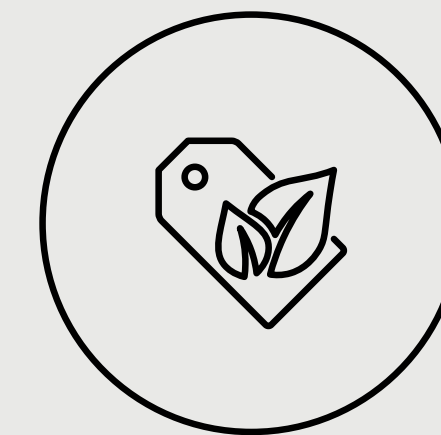
Eco-responsible
production
processes



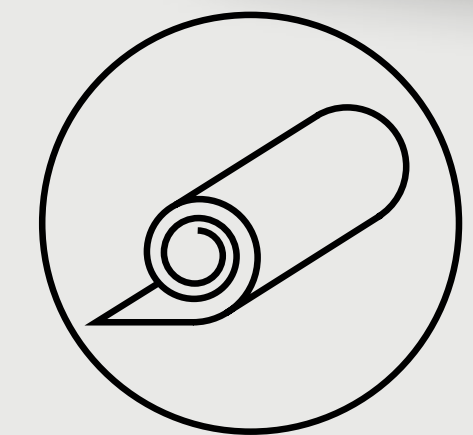
Less water in
the process



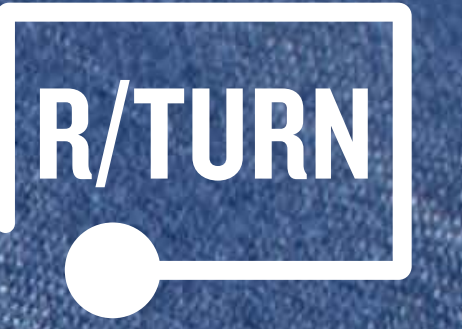
Less energy in
the process



Ecological
dyes



EcoVero™



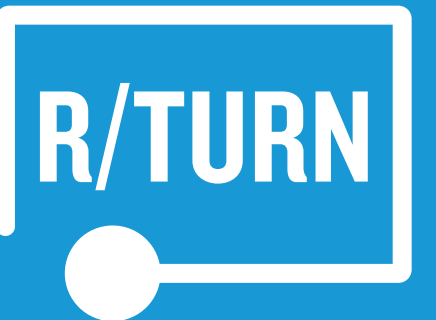
**Stretch
for change**

COOLMAX[®]

EcoMade



COOLMAX[®] EcoMade fibers are made from 97% recycled resources such as PET bottles. The result is a more sustainable fiber that moves moisture away from the skin to help keep the wearer cool, dry and comfortable longer.

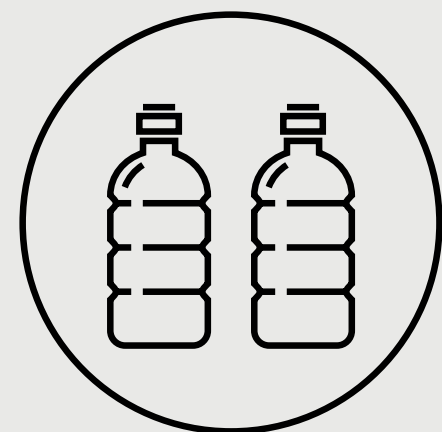


- Breathable
- Dry and comfortable
- Permanent performance
- Improved sustainability
- Reduced environmental impact
- Can be combined with LYCRA[®] fiber for a comfortable fit

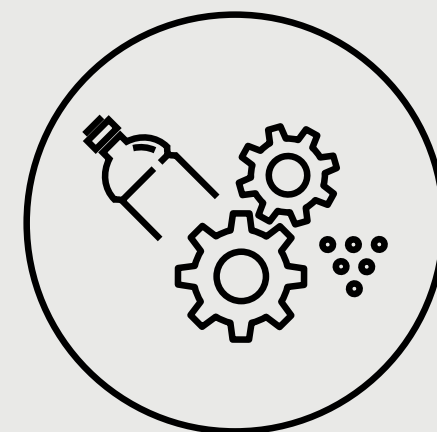
Santanderina is one of the exclusive The LYCRA Company partners in COOLMAX[®] distribution chain. This co-operation is a guarantee of quality, traceability and transparency.



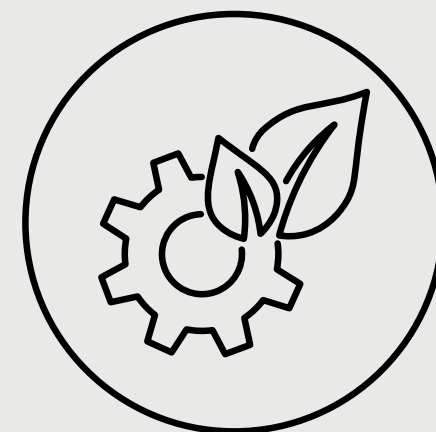
COOLMAX[®] and LYCRA[®] are trademarks of The LYCRA[®] Company



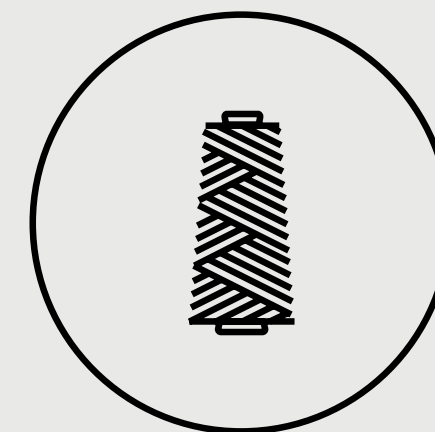
Recycled PET bottles



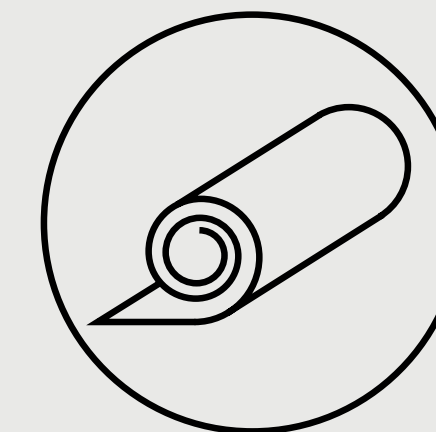
Selection and grinding



The chips are made into fiber



Yarn



Sustainable denim fabrics made with COOLMAX[®] EcoMade technology



T400[®]
EcoMade

- Excellent recovery performance
- Comfort stretch
- Excellent chlorine resistance
- Achieving a variety of looks
- Enhanced sustainability
- Reducing waste

68% of LYCRA[®] T400[®] fiber content is made from recycled and plant-based material. This innovation can add eco-responsibility to stretch fabrics.

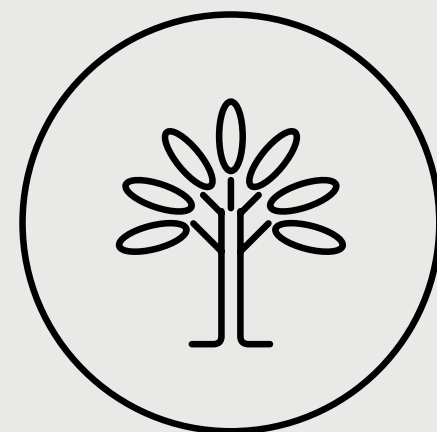
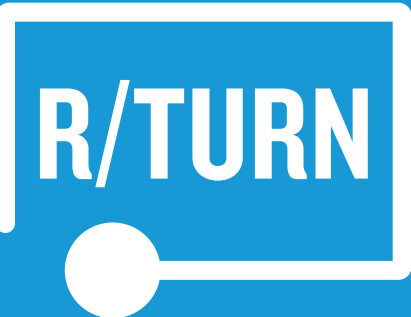
Santanderina is one of the exclusive The LYCRA Company partners in Lycra[®] T400[®] EcoMade distribution chain. This co-operation is a guarantee of quality, traceability and transparency.



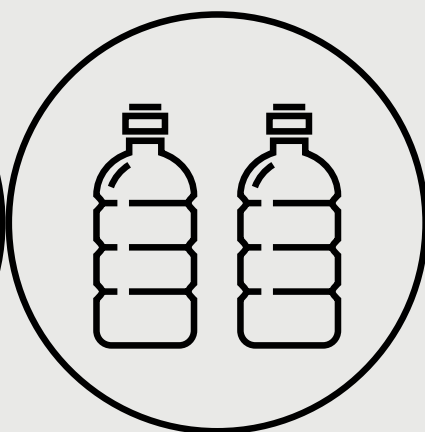
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SANTANDERINA
SINCE 1923

The LYCRA Company

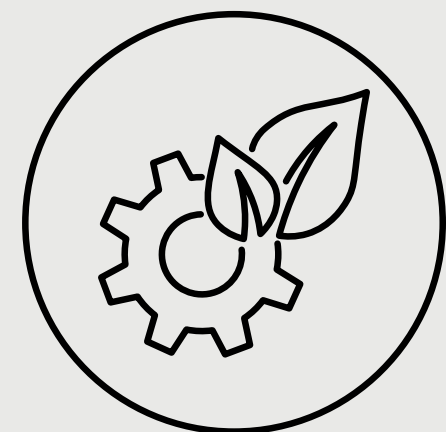
COOLMAX[®] and LYCRA[®] are trademarks of The LYCRA[®] Company



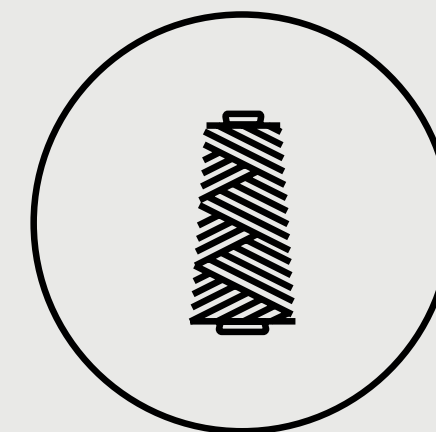
18% of the fiber content is made from plant-based material



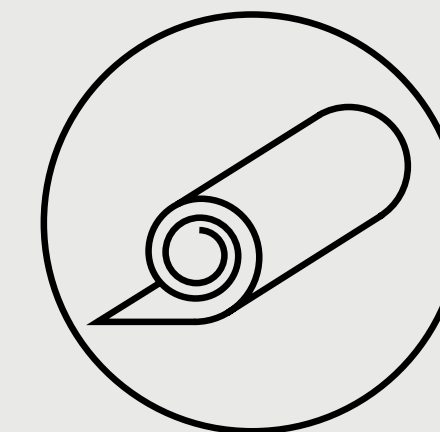
50% of the fiber content is made from recycled PET



Eco-responsible production processes



Yarn



Sustainable denim fabrics made with LYCRA[®] T400[®] EcoMade technology



Same unique performance
as LYCRA® fiber
Comfort and freedom
of movement
Enhanced sustainability
Reducing waste

LYCRA® EcoMade fiber diverts
pre-consumer waste by putting
it back into production.

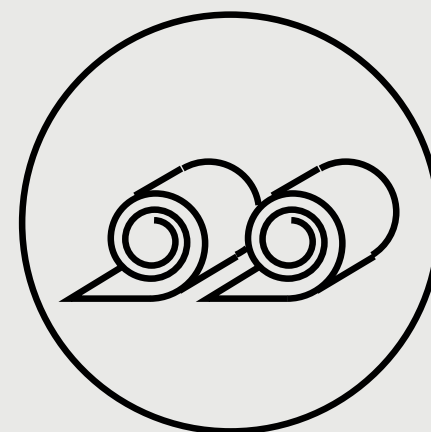
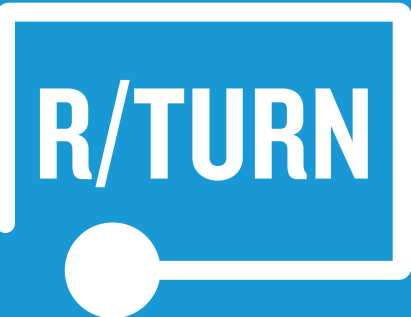
Santanderina is one of the exclusive The LYCRA Company partners in
Lycra® EcoMade distribution chain.
This co-operation is a guarantee of quality, traceability and transparency.



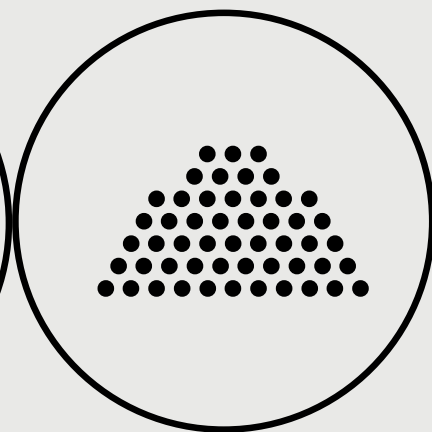
TEXTIL
SANTANDERINA
SINCE 1923

The LYCRA Company

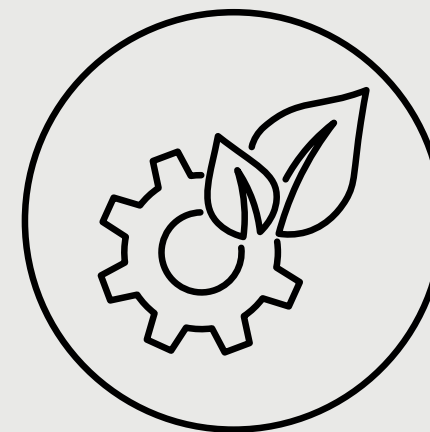
COOLMAX® and LYCRA® are trademarks of The LYCRA® Company



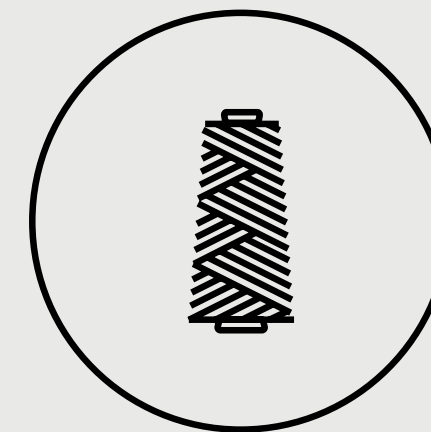
LYCRA® fiber
waste (pre-
consumer
waste)



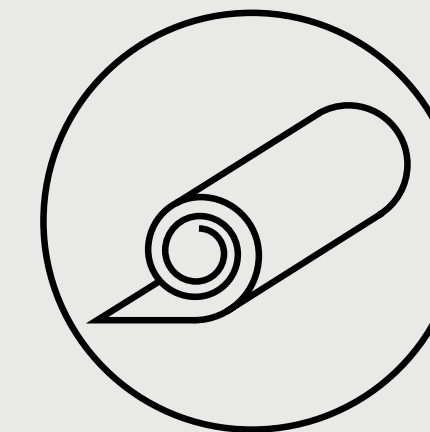
Virgin fiber at
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